Opticom Technologies Inc. SAE J1455 and MIL-STD-810F Vibration Testing of Model CC-02-4.3 CCTV Camera

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> > June 17th, 2005

AUTHORIZATION

The work described in this report was authorized by David Boyd of Opticom Technologies Inc. on June10th, 2005. The report was prepared by Paul Chong, P.Eng.

P. W. P. CHONG al

Paul Chong, P.Eng. Project Engineer

Dated at Vancouver, June 17th, 2005.

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1.0 INTRODUCTION

On June 10th, 2005 Weir-Jones Engineering Consultants Ltd. (WJEC) was retained by Opticom Technologies Inc. to perform a set of vibration tests on its Model CC-02-4.3 CCTV camera. The primary objective in testing the camera was to verify its structural integrity. This was done by subjecting the unit to the worst-case vibrational stresses expected in its application environment.

The testing consisted of vibrating the Model CC-02-4.3 CCTV camera in the two mutually perpendicular axes in accordance with the profiles defined in Sections 4.9 of the SAE J1455 (August 1994) Standard and Method 514.5 of the MIL-STD-810F (January 2000) Standard. The testing of the camera was performed on June 14th and 15th, 2005.

2.0 VIBRATION PROFILES

The vibration testing of the Model CC-02-4.3 CCTV camera comprised of subjecting the unit to the Sinusoidal profile as defined in Section 4.9 of the SAE J1455 (August 1994) Standard and to the Random profile as defined in Method 514.5 of the MIL-STD-810F (January 2000) Standard. The parameters of the Sinusoidal and Random profiles are summarized below with the graphical representation of the Sinusoidal profile shown in Figure 1 and that of the Random profile shown in Figure 2.

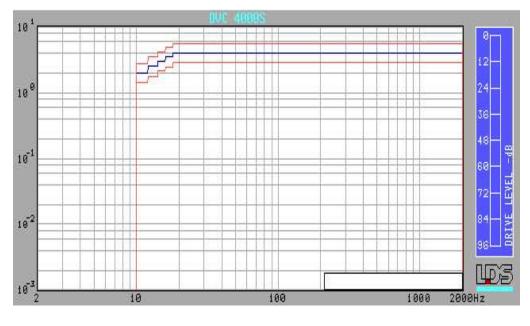
Sinusoidal (truck chassis-mounted)

Amplitude*	- 2 G's from 10 to 12 Hz
	2.5 G's from 12 to 14 Hz
	3 G's from 14 to 16 Hz
	3.5 G's from 16 to 18 Hz
	4 G's from 18 to 2,000 Hz
Sweep rate	- 0.5 octave per minute
Duration	- 180 minutes per axis for each axis. Unit to be operational as
	intended during testing.

* the step function is intended to simulate the ramp-up from 10 to 20 Hz.

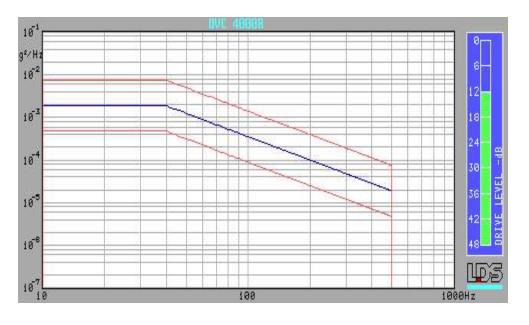
Random (Basic Transportation for U.S. Highway Truck)

`	-	5 0 0
Breakpoints	-	as per Figure 514.5C-1
		$10 \text{ Hz} \rightarrow 0.015 \text{ G}^2/\text{Hz}$
		$40 \text{ Hz} \rightarrow 0.015 \text{ G}^2/\text{Hz}$
		500 Hz \rightarrow 0.00015 G ² /Hz
		Overall G _{RMS} level of 1.04
Duration	-	60 minutes is equivalent to 1,000 miles of travel. Unit is
		recommended to be operational as intended during testing.



Blue -Vibration profileRed -Upper and lower limits of frequency and acceleration (equivalent to ±3dB)

Figure 1: Graphical plot of the SAE J1455 Sinusoidal vibration profile intended for equipment to be mounted on truck chassis.



Blue - Vibration profile



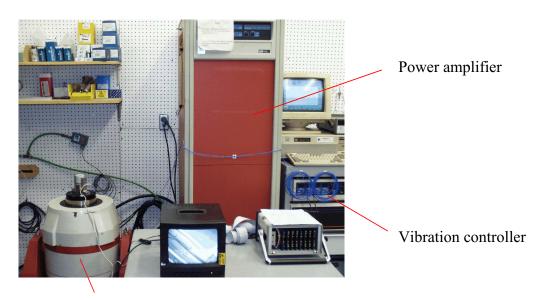
Figure 2: Graphical plot of the MIL-STD-801F Random vibration profile (U.S. Highway Truck). It should be noted that the amplitude shown in the plot has been reduced by -9dB.

3.0 VIBRATION TEST EQUIPMENT

The equipment required for the vibration tests was a shaker, a vibration controller and two feedback accelerometers (*see Figure 3*). The specifications of the equipment used are as follows.

Shaker:	Manufacturer: Model: Rated Force: Frequency: Maximum Displacement: Maximum Velocity: Maximum Acceleration: Maximum Payload: Driven by: Controlled by:	Ling Dynamic Systems (LDS) V722 750 lbf. rms (Random) 5 Hz - 4000 Hz 1 inch peak-to-peak 40 inch/sec peak 50g rms (Random) 220 lbs (total weight) LDS PA2000 2kW power amplifier LDS DVC 4000 Mk3
Accelerometer:	Manufacturer: Model: Serial: Range:	PCB J357B01 (charge capacitance type) 8968, 8969 ±1800 g

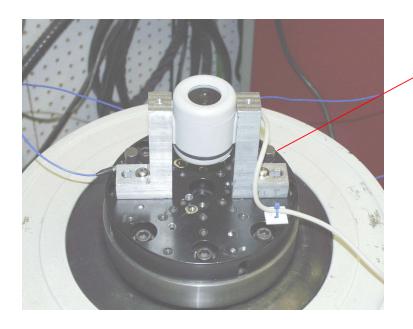
The vibration controller and feedback accelerometers were calibrated on March 21st, 2005 by Ralco Inc. in North Haven, Connecticut, in compliance with ANSI/NCSL Z540-1 and traceable to NIST. The calibration certificates of the controller and accelerometers are provided in Appendix 1.



Vibration shaker

Figure 3: Weir-Jones Engineering Consultants Ltd. vibration testing equipment. Note that the direction of shaker movement is vertical.

As the vibration shaker was designed to translate in the vertical direction only, a set of Aluminum mounting fixtures were used to position the CCTV camera in its two mutually perpendicular axes (Vertical and Transverse) as shown in Figures 4A and 4B.



Feedback accelerometers

Figure 4A: Vertical orientation mounting of the CCTV camera.



Figure 4B: Transverse orientation mounting of the CCTV camera.

4.0 **RESULTS**

4.1 Sinusoidal Vibration Test

The graphical results of the Sinusoidal vibration tests for the Model CC-02-4.3 CCTV camera are shown in Appendix 2 located in the back of this report. The interpretation of the lines on each graphical result is as follows:

Line Colour	Description
Red	Frequency limits and
	Upper and lower limits of acceleration.
Dark Blue	Vibration profile.
Light Blue	Shaker output as measured by the feedback accelerometers.

Based on the graphical results, it can be seen that the shaker outputs as measured by the feedback accelerometers corresponded with the defined Sinusoidal vibration profiles within the allowable tolerance specified by the SAE J1455 (August 1994) Standard. Because the Model CC-02-4.3 CCTV camera was rigidly mounted onto the mounting fixtures during the various Sinusoidal vibration tests, the camera was therefore subjected to the same vibration profiles as those generated by the shaker.

The following observations with respect to the CCTV camera were made during and after the tests:

- No physical damage to the housing of the camera was noticeable during or after the tests.
- No loose components within the camera were noticeable during or after the tests.
- No degradation in the quality of the video produced by the camera was noticeable during or after the tests.

Therefore the Model CC-02-4.3 CCTV camera has passed the chassis-mounted Sinusoidal vibration test in accordance with Section 4.9 of the SAE J1455 (August 1994) Standard.

4.2 Random Vibration Test

The graphical results of the Random vibration tests for the Model CC-02-4.3 CCTV camera are shown in Appendix 3 located in the back of this report. The interpretation of the lines on each graphical result is as follows:

Line Colour	Description
Red	Frequency limits and
	Upper and lower limits of acceleration.
Dark Blue	Vibration profile.
Light Blue	Shaker output as measured by the feedback accelerometers.

Based on the graphical results, it can be seen that the shaker outputs as measured by the feedback accelerometers corresponded with the defined Random vibration profile within the allowable tolerance specified by Method 514.5 of the MIL-STD-810F (January 2000) Standard. Because the Model CC-02-4.3 CCTV camera was rigidly mounted onto the mounting fixtures during the testing, the camera was therefore subjected to the same vibration profiles as those generated by the shaker.

The following observations with respect to the CCTV camera were made during and after the tests:

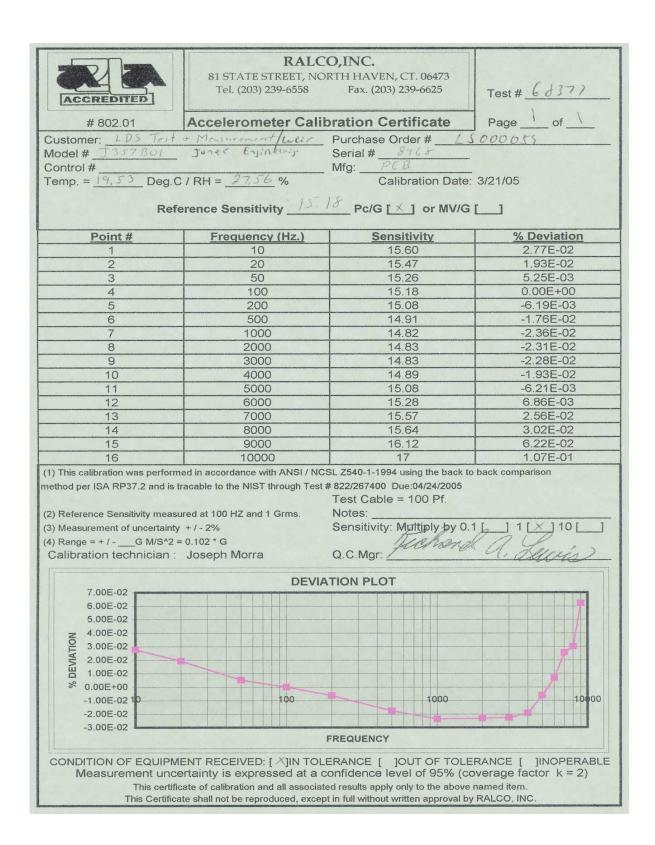
- No physical damage to the housing of the camera was noticeable during or after the tests.
- No loose components within the camera were noticeable during or after the tests.
- No degradation in the quality of the video produced by the camera was noticeable during or after the tests.

Therefore the Model CC-02-4.3 CCTV camera has passed the U.S. Highway Truck Random vibration test in accordance with Method 514.5 of the MIL-STD-810F (January 2000) Standard.

APPENDIX 1: Calibration Certificates

	AN A2LA ACCREDITED CALIBRATION I	PAGE 1 OF 1 LABORATORY		
RA DALCO INC				
ACCHEDITED	RALCO, INC.			
	81 STATE STREET NORTH HAVEN			
# 802.01	TEL: 203-239-6558 FAX: 203-239	9-6625		
	Certificate of Cali	ibration		
CUSTOMER:		P.O.# LS-000059		
ADDRESS:	2040 WEST 10TH AVE			
CITY, STATE:	VANCOUVER, B.C. V6J 2B3 CANADA	TEST # 68377		
[] CUSTON	IER FACILITY [X] RALCO	TEST DATE: 3/28/05		
DESCRIPTION	: DIGITAL VIBRATION CONTROLLER, LDS, MODEL#DVC	24000		
SERIAL NO:	209	I.D. #		
RATED ACCU	RACY: Per Mfr's Manual			
THE SUBJEC	FITEM WAS CALIBRATED USING THE FOLLOWING C	CALIBRATION PROCEDURE:		
	F ITEM WAS CALIBRATED USING THE FOLLOWING C FACTURER'S MANUAL	CALIBRATION PROCEDURE:		
[X] MANUI		CALIBRATION PROCEDURE:		
[X] MANUI [] ANSI/AS	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET)			
[X] MANUI [] ANSI/AS	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET) • that the calibration of the above has been performed in complian	ce with the calibration systems		
[X] MANUI [] ANSI/AS	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET)	ce with the calibration systems		
[X] MANUI [] ANSI/AS This is to certify requirements of	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET) that the calibration of the above has been performed in complian <u>ANSL/NCSL Z540-1-1994</u> and is traceable to N.I.S.T. and S.I.	ce with the calibration systems Units.		
[X] MANUI [] ANSI/AS This is to certify requirements of	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET) • that the calibration of the above has been performed in complian	ce with the calibration systems Units.		
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[X] MANUI [] ANSI/AS This is to certify requirements of	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET) that the calibration of the above has been performed in complian <u>ANSI / NCSL Z540-1-1994</u> and is traceable to N.I.S.T. and S.I. acted at an ambient temperature of 17.2 deg.C - 22.8 deg.C and R. RALCO, INC.	ce with the calibration systems Units.		
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[X] MANUI [] ANSI/AS This is to certify requirements of Test were condu [X [X <u>CA</u> []]	FACTURER'S MANUAL ME PROCEDURE (SEE DATA SHEET) that the calibration of the above has been performed in complian ANSI / NCSL Z540-1-1994 and is traceable to N.I.S.T. and S.I. acted at an ambient temperature of 17.2 deg.C - 22.8 deg.C and R. RALCO, INC. BY	ce with the calibration systems Units. H. range of 33 -55% EVVED: [] INOPERABLE [] SEE REPORT ITHOUT WRITTEN APPROVAL BY RALCO, IN		

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ACCHEDITED	RALCO, INC.			
have been a second s	81 STATE STREET NORTH HAVEN			
# 802.01	TEL: 203-239-6558 FAX: 203-239	-6625		
	Certificate of Cali	bration		
CUSTOMER:	WEIR JONES ENGINEERING CONSULTANTS LTD	P.O.# LS-000059		
	2040 WEST 10TH AVE			
CITY, STATE:	VANCOUVER, B.C. V6J 2B3 CANADA	TEST # 68377		
[] CUSTON	MER FACILITY [X] RALCO	TEST DATE: 3/28/05		
DESCRIPTION	: CHARGE AMP, LDS,MOD#CA4			
SERIAL NO:	915	I.D. #		
RATED ACCU	RACY: Per Mfr's Manual			
THE SUBJEC	T ITEM WAS CALIBRATED USING THE FOLLOWING C	ALIBRATION PROCEDURE:		
	FACTURER'S MANUAL			
[] ANSI/AS	ME PROCEDURE (SEE DATA SHEET)			
This is to certify	that the calibration of the above has been performed in compliance	ce with the calibration systems		
	ANSI/NCSL Z540-1-1994 and is traceable to N.I.S.T. and S.I.			
Test were condu	icted at an ambient temperature of 17.2 deg.C - 22.8 deg.C and R.I	H. range of 33 -55%		
	RALCO, INC.			
	Richard a. Lew	1)		
	flower a. allow	es/		
	BY			
	Laboratory Manager			
	CONDITION OF EQUIPMENT RECE	IVED-		
IX	I IN TOLERANCE [] OUT OF TOLERANCE	[] INOPERABLE		
	LIBRATION PROCEDURE HAS BEEN MODIFIED	[] SEE REPORT		
	*LIMITED CALIBRATION			
	TIFICATE SHALL NOT BE REPRODUCED, EXCEPT IN FULL, W			
MEASUR	EMENT UNCERTAINTY IS EXPRESSED AT A CONFIDENCE LEI BEST UNCERTAINTY, SEE SCOPE	VEL OF 95% (COVERAGE FACTOR k=2)		
	RESTLINGERIAINTY SEE SCOPE			



ACCREDITED		O,INC. RTH HAVEN, CT. 06473 Fax. (203) 239-6625	Test # <u>68377</u>		
# 802.01	Accelerometer Calib	aration Certificate	Page of		
and a second			-000059		
Model # T357 Rol	to Measurement/heir Joner Engineering	Serial # 8969	000031		
Control #		Mfg: <u>PCB</u>			
Temp = 19, -17 Deg (C / RH = 27.57 %	Calibration Date:	3/21/05		
	ference Sensitivity 15.1				
Point #	Frequency (Hz.)	Sensitivity	% Deviation		
1	10	15.14	8.59E-04		
2	20	15.21	5.54E-03		
3	50	15.26	9.01E-03		
4	100	15.13	0.00E+00		
5	200	15.05	-5.31E-03		
6	500	14.79	-2.25E-02		
7	1000	14.73	-2.65E-02		
8	2000	14.70	-2.81E-02		
9	3000	14.71	-2.78E-02		
10	4000	14.77	-2.34E-02		
11	5000	14.92	-1.38E-02		
<u> </u>	6000	15.07	-3.37E-03		
13	7000	15.29	1.06E-02 2.60E-02		
14	9000	15.52	5.31E-02		
16	10000	17	9.13E-02		
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 (1) This calibration was performed in accordance with ANSI / NCSL Z540-1-1994 using the back to back comparison method per ISA RP37.2 and is tracable to the NIST through Test # 822/267400 Due:04/24/2005 Test Cable = 100 Pf. (2) Reference Sensitivity measured at 100 HZ and 1 Grms. (3) Measurement of uncertainty + / - 2% (4) Range = + /G M/S^2 = 0.102 * G Calibration technician : Joseph Morra Q. C. Mgr: 					
	DEVIA	TION DLOT]		
6.00E-02	DEVIA	TION PLOT			
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CONDITION OF EQUIPMENT RECEIVED: [X]IN TOLERANCE []OUT OF TOLERANCE []INOPERABLE Measurement uncertainty is expressed at a confidence level of 95% (coverage factor k = 2) This certificate of calibration and all associated results apply only to the above named item. This Certificate shall not be reproduced, except in full without written approval by RALCO, INC.					

APPENDIX 2: Sinusoidal Test Results

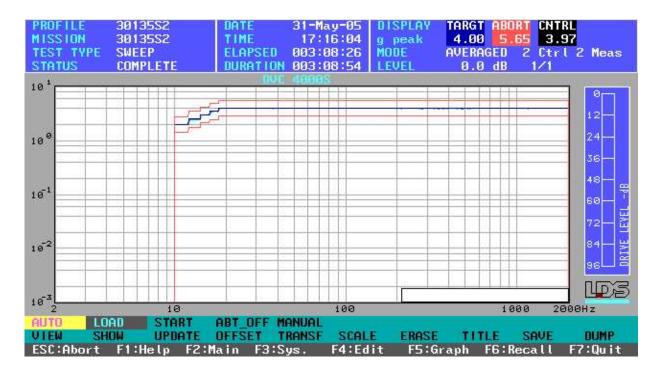


Figure A2-1: Graphical profiles of the Sinusoidal vibration test for the Model CC-02-4.3 CCTV camera mounted in the **Vertical orientation**.

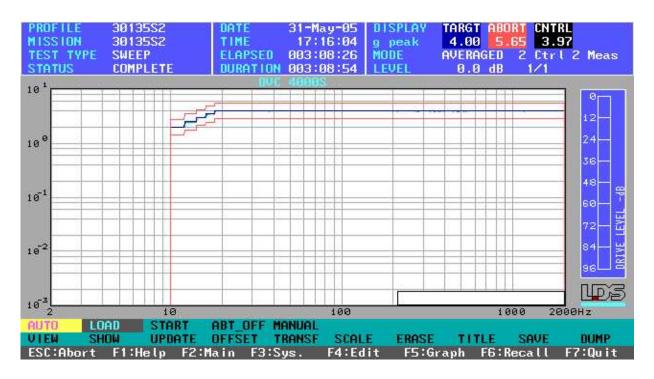


Figure A2-2: Graphical profiles of the Sinusoidal vibration test for the Model CC-02-4.3 CCTV camera mounted in the **Transverse orientation**.

APPENDIX 3: Random Test Results



Figure A3-1: Graphical profiles of the Random vibration test for the Model CC-02-4.3 CCTV camera mounted in the **Vertical orientation**.

It should be noted that the amplitude between 10 and 20 Hz had been increased slightly in order to compensate for the lighter weight aluminum fixture. The resultant shaker output however still matches with the required profile as defined by the MIL standard.



Figure A3-2: Graphical profiles of the Random vibration test for the Model CC-02-4.3 CCTV camera mounted in the **Transverse orientation**.